

FEATURES

- » The XP™ product line establishes a new market standard for enhanced performance under adverse environmental conditions
- » Patent pending improvements both in structure and in sealing
- » Compliant with RoHS, UL, and REACH requirements
- » Recommended Applications:
 - Actuators, Automotive, Emergency Lighting, Advanced Metering
 - Smoke Detectors, Telematics, Backup Systems, etc.



**Image is not to scale*

ELECTRICAL SPECIFICATIONS

Rated Voltage, V_R		2.7 VDC
Surge Voltage ¹		2.85 VDC
Rated Capacitance, C^2		25 F
Capacitance Tolerance	Max.	-10% / +20%
	Avg. ⁴	+5% / +10%
Initial DC-ESR, R_{DC}^3	Max.	25 mΩ
	Avg. ⁴	15 mΩ
Maximum Leakage Current ⁵		0.049 mA
Maximum Peak Current, Non-repetitive ⁶		20 A
Maximum Stored Energy, E_{max}^7		25.3 mWh
Gravimetric Specific Energy ⁷		3.8 Wh/kg
Usable Specific Power ⁷		5.3 kW/kg
Impedance Match Specific Power ⁷		11.2 kW/kg

TEMPERATURE SPECIFICATIONS

Operating Temperature Range	-40 ~ 65°C ($\Delta CAP < 5\%$ and $\Delta ESR < 150\%$ of initial values measured at 25°C)
Storage Temperature Range	-40 ~ 70°C (stored fully discharged)

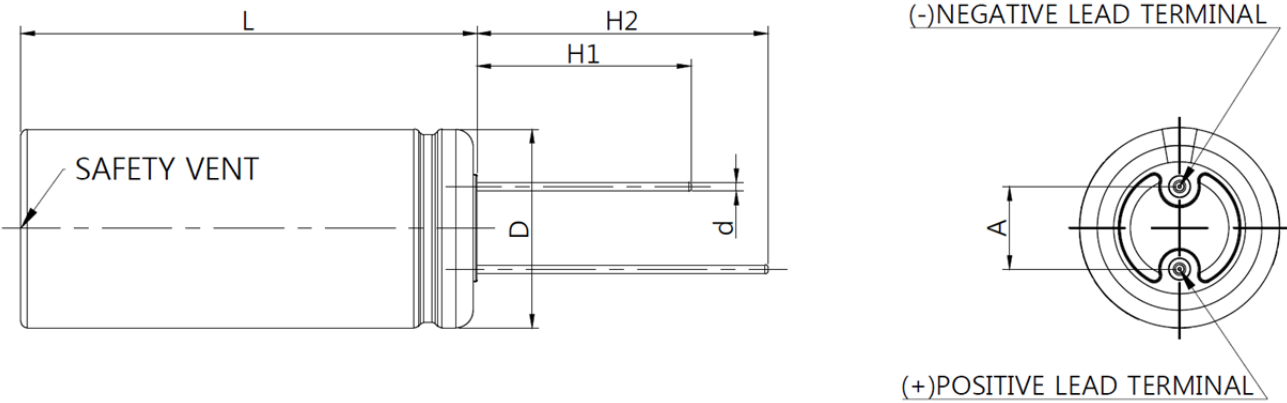
TYPICAL LIFETIME CHARACTERISTICS

High Temp. Endurance (at V_R and 65°C) ⁸	1,500 hours
Projected Room Temp. DC Life (at V_R and 25°C) ⁸	10 years
Biased Humidity Test (at V_R , 60°C, and 90% RH)	3,000 hours (Electrical characteristics not considered)
Cycle Life (at 25°C)	500,000 cycles (Cycled from V_R to $1/2V_R$ using 100mA/F constant current with 10 second rest between charge and discharge steps)
Shelf Life	4 years (Stored fully discharged at under 25°C and under 40% RH)

TYPICAL THERMAL CHARACTERISTICS

Thermal Resistance, R_{th} (Housing)	43 °C/W
Thermal Capacitance, C_{th}	5.5 J/°C
Usable Continuous Current ($\Delta T = 15^\circ\text{C}$) ⁹	3.7 A
Usable Continuous Current ($\Delta T = 40^\circ\text{C}$) ⁹	6.1 A

SAFETY & ENVIRONMENTAL	
RoHS	Compliant
REACH	Compliant
UL	Compliant

DRAWING	
 See Note on Mounting¹⁰	

DIMENSION & WEIGHT	
D (+0.5)	16.0 mm
L (+1.5)	25.0 mm
H1 (Min.)	15.0 mm
H2 (Min.)	19.0 mm
d (± 0.05)	0.8 mm
A (± 0.5)	7.5 mm
Nominal Weight	6.5 g

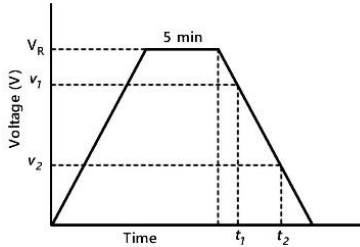
NOTES

1. Surge Voltage

Absolute maximum voltage, non-repetitive.
The duration must not exceed 1 second.

2. Rated Capacitance (Measurement Method)

- Constant current charge with 4CV [mA] to V_R .
e.g. In case of 6F cell, $4 \times 6 \times 2.7 = 65\text{mA}$
- Constant voltage charge at V_R for 5min.
- Constant current discharge with 4CV [mA] to 0.4V.

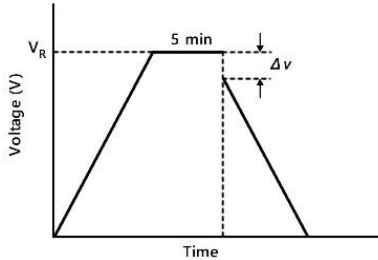


$$C = \frac{I \times (t_2 - t_1)}{v_1 - v_2}$$

Where C is the capacitance (F);
 I is the absolute value of the discharge current (A);
 v_1 is the measurement starting voltage, $0.8 \times V_R$ (V);
 v_2 is the measurement end voltage, $0.4 \times V_R$ (V);
 t_1 is the time from discharge start to reach v_1 (s);
 t_2 is the time from discharge start to reach v_2 (s)

3. DC-ESR (DOE Measurement Method)

- Constant current charge with 4CV [mA] to V_R .
- Constant voltage charge at V_R for 5min.
- Constant current discharge with 40CV [mA] to 2.5V.
e.g. In case of 6F cell, $40 \times 6 \times 2.7 = 650\text{mA}$



$$ESR_{DC} = \frac{\Delta v}{I}$$

Where ESR_{DC} is the DC-ESR (Ω);
 Δv is the voltage drop during first 10ms of discharge (V);
 I is the absolute value of the discharge current (A)

4. Average

- Typical value or percentage spread that may be present in one shipment

5. Maximum Leakage Current (Measurement Method)

- The capacitor is charged to the rated voltage at 25°C.
- Leakage current is the current after 72 hours that is required to keep the capacitor charged at the rated voltage.

6. Maximum Peak Current

- Current that can be used for 1-second discharging from the rated voltage to the half rated voltage under the constant current discharging mode

$$I = \frac{\frac{1}{2} V_R}{\Delta t / C + ESR_{DC}}$$

Where I is the maximum peak current (A);
 V_R is the rated voltage (V);
 Δt is the discharge time (sec); $\Delta t = 1$ sec in this case;
 C is the rated capacitance (F);
 ESR_{DC} is the maximum DC-ESR (Ω)

> The stated maximum peak current should **not** be used in normal operation and is only provided as a reference value.

7. Energy & Power (IEC 62391-2)

- Maximum Stored Energy, E_{max} (WH) = $\frac{1/2 CV_R^2}{3600}$
- Gravimetric Specific Energy (Wh/kg) = $\frac{E_{max}}{Weight}$
- Usable Specific Power (W/kg) = $\frac{0.12 V_R^2}{ESR_{DC} \times Weight}$
- Impedance Match Specific Power (W/kg) = $\frac{0.25 V_R^2}{ESR_{DC} \times Weight}$

8. High Temp. Endurance and Room Temperature DC Life

- Test Conditions:
 - Temperature: $65 \pm 2^\circ\text{C}$, $25 \pm 2^\circ\text{C}$
 - Applied Voltage: $V_R \pm 0.02V$
- End-of-Life Conditions:
 - Capacitance: -30% from the rated minimum value
 - DC-ESR: +100% from the rated maximum value
- Capacitance and ESR measurements are taken at 25°C

9. Maximum Continuous Current

- Current which can be used within the allowed temperature range under the constant current discharging mode

$$I = \sqrt{\frac{\Delta T}{R_{th} \times ESR_{DC}}}$$

Where I is the maximum continuous current (A);
 ΔT is the change in temperature ($^\circ\text{C}$);
 R_{th} is the thermal resistance ($^\circ\text{C/W}$);
 ESR_{DC} is the maximum DC-ESR (Ω)

10. Mounting Recommendations

- Provide properly spaced holes for mounting according to the cell dimension as to minimize leads being mechanically stressed.
- Do not place any copper patterns including the ground pattern or through-holes underneath the cell or on the underside of the PCB as the electrolyte inside the cell, if leaked, can corrode and short-circuit the patterns or damage other components nearby. Spacing of at least 1mm should be provided in between the footprint of the cell and the nearest copper pattern.
- Protective coating of components on the PCB is strongly recommended in order to reduce the risk of the components being damaged in an event of electrolyte leakage.
- The recommended mounting orientation is with the terminal leads pointing upward.
- Provide at least 2mm clearance from the safety vent and do not position anything near the safety vent that may be damaged by vent rupture.
- Place cells on the PCB taking into account that the cells may not be completely hermetic during its lifetime. Electrolyte vapor and gases generated during normal operation may escape the package.



ISO/TS 16949:2002



ISO 14001:2004



ISO 9001:2000



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